



® **象恒锯片**

X&H SAW BLADE

让锯切更简单

MAKE SAWING EASIER

www.shxiangheng.com

从初期创业到目前初具规模，经营业绩卓卓，我们走过了一段用心血和汗水铺就的奋斗之路。感谢社会各界对象恒的大力支持和无私的关爱，感谢辛勤工作在各个岗位上兢兢业业的员工们！

人只有自信和努力才能使自己有所成就，一个企业更是如此。自信使我们在这个竞争与发展同在，机遇与挑战并存的环境中信心更足，努力让我们学会脚踏实地和不懈追求。它使企业里的每一个人在生活和工作中闪耀着人性、智慧的灵光，使我们的合作者和我们一样更加信心百倍地迎接未来。这是我们的财富，也是我们的价值，更是我们为客户提供每一项优质服务的动力和信念。优秀的思想源于优秀的文化，“为象恒立心、为随者立命、为昌盛继贤才、为登高开先河”是象恒始终奉行的原则和不断追求的目标，这是象恒企业文化的精髓，是象恒的精神价值体系，也是指引象恒继往开来的精神源泉。象恒正在努力创建一个公平竞争和惟才是举的事业平台，让德才兼备的人实现人生的价值，同时，积极承担起更多、更大社会责任，通过自身经营业绩的提升，为社会创造更大经济效益、输送更多优秀之才。

象恒将继续顺应潮流，抓住机遇，转变观念、开拓创新，以优秀的文化孕育人，以成熟的管理塑造人，以优势的薪酬激励人，与全体象恒同仁一道，共同推动象恒的更大发展，开创象恒事业发展新的辉煌。

Our business performance is outstanding after we have gone through a road of struggle paved with painstaking efforts and sweat from the initial business to the present scale. Thank you for your support and selfless love for X&H. Thank you for your hard work and dedicated staff!

It takes confidence and effort to achieve something. This is especially true of an enterprise. Self-confidence makes us mere confident in this environment of competition and development, opportunities and challenges as well as try to keep us on the ground and unremitting pursuit. It makes everyone in the enterprise shine the light of human nature and wisdom in their life and work and makes our collaborators as confident as we are about the future.

This is our wealth and our value. It is our motivation and brief to provide every quality service to our customers. Excellent thought originates from excellent culture. For X&H, for his followers, for his successors, for the ascendant' is the principle and goal that X&H has always pursued. This is the essence of X&H's corporate culture, the spiritual value system of X&H and the spiritual source of guiding X&H into the future.

X&H is trying to create a fair competition meritocracy platform which allows a man of both moral integrity and ability to realize the value of his life. Meanwhile, it positively takes on more and more social responsibility. Through the improvement of their own business performance, to create greater economic benefits for the society, transport more outstanding talents.

X&H will continue to conform to the trend, seize opportunities, change ideas and open up innovation. Therefore, it gives birth to people with excellent culture, molds people with mature management and motivates people with superior salary. By working together with X&H colleagues, we are going to promote the greater development of X&H and create a new glory in the cause of X&H.

王海生



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关于我们 ABOUT US



企业简介 | INTRODUCTION

象恒专业从事精密机用锯片的研发与生产，公司引进德国全自动生产设备，选用卢森堡及日本的精良材料，配合数十年精湛的工艺、强大的售后体系，秉承“让锯切更简单”的理念，不断为国内外客户解决锯切难题。

为了满足新时代各个行业在切割领域的需求，我们严格执行检测程序，不断健全服务体系。其凝聚着高技术含量、稳定性能的产品，正广泛用于家具生产、地板幕墙门窗加工、金属加工、新型复合材料加工、工程建设、汽车轮船制造、航空航天制造、电子元件及配件生产加工等多个行业。

象恒时刻牢记保护地球环境这一人类最重要的共同课题，坚持在发展中保护、在保护中发展，持续推进生态文明建设，在业务进行的各个环节，节能先行，绿色先行。

因为专注，所以专业，象恒将继续以更优质的产品质量、更快速的供货时间、更优质的服务给客户，顾客的需要就是我们的使命，一切为您着想，一切为您所及。愿我们的不懈努力能与您共同走向成功，共同开创美好的未来。

Shanghai X&H Hardware Tools Co., Ltd. specializes in R&D and production of precision machine saw blade. The company introduced automatic production equipment from Germany and selected excellent of the best quality materials from Luxembourg and Japan. Along with years of exquisite workmanship and a strong after-sales system, it constantly solve cutting problems for customers from domestic and aboard in accordance with the idea of making sawing easier.

In order to meet demands of sawing field in various industries in the new era, we strictly carry out check and test procedure and improve service system from time to time. Our products with high technology content and stability are widely applied in many industries such as furniture production, floor (curtain wall door and window) processing, metal processing, emerging composite material processing, engineering construction, automobile and ship manufacture, aerospace manufacturing and electronic components and accessories production and processing.

X&H always remembers that protecting the Earth's environment is one of the most important common tasks for mankind. Also, it adheres to the protection in the development and development in the protection so as to continue to promote the construction of ecological civilization. In all aspects of business, save first, green first.

Concentration makes profession. X&H will continue to provide customers with better quality products, faster delivery time and better service. Customer needs are our mission. Everything for you, it's all you can do. We hope that our unremitting efforts can work with you to achieve success and create a better future together.

企业愿景 | VISION

为象恒立心、为随者立命、为昌盛继贤才、为登高开先河
To establish a mind for X&H, to establish the way for the followers, to cultivate talents for prosperity and set a precedent for reaching a higher.

企业精神 | SPIRIT

科技引领技术，态度成就完美
Science and technology lead technology, attitude achieves perfection.

行为准则 | BEHAVIOR

诚信赢得信誉，专业赢得口碑
Integrity wins credit, professional wins word of mouth.

核心价值 | VALUE

质量为根、诚信为本、携手发展、共同创新
Quality is the root, honesty is the basis, development hand in hand, common innovation.

环保理念 | ECO-FRIENDLY

在发展中保护、在保护中发展、节能先行、绿色先行
Eco-friendly; Developing; Energy-saving; Green first



我们的优势 ADVANTAGES

优质原料 | RAW MATERIALS

SKS51 日本进口刀具专用合金工具钢, NACHI 日本进口不二越高速工具钢, CERATIZIT 卢森堡进口硬质合金——让您从源头就能感受到我们对于品质的追求

SKS51 tool-steel imported from Japan, CERATIZIT Carbide imported from Luxembourg——Let you feel our pursuit of quality from the source.

先进设备 | ADVANCED EQUIPMENTS

NACHI 日本原装进口成套热处理设备, GEHRING 德国原装进口全自动焊齿设备, VOLLMER、LORCH 等德国原装进口全自动磨齿设备——让您享受专业服务的同时更能看到我们对于品质的专注

NACHI heat treatment equipment from Japan, GEHRING Automatic welding machine from Germany, VOLLMER/LORCH Automatic grinding machine from Germany——Let you enjoy professional service at the same time you can see our focus on quality.

质量管理 | QC MANAGEMENT

包括径跳检测及端跳检测在内的九大项目检测——让您放心使用我们的产品时体会到我们对于品质的用心

Nine major tests——Let you realize our heat for quality when you use our products



“ 让锯切更简单
Make sawing easier

售后服务 AFTER-SALES

数十年专业锯片生产研发经验, 官方品质保障
中国五金制品协会会员单位, 值得您的信赖
特殊规格可定做, 个性化定制
不断完善的售后服务体系, 专人跟踪的贴心服务, 及时快速的客诉处理系统。

Decades of professional saw blade production and development experience, official quality assurance
Member of China Hardware Products Association, worthy of your trust
Special specifications can be customized, personalized
Continuous improvement of after-sales service system, intimate service tracked by special personnel, timely and prompt customer complaint handling system.

技术支持 | SUPPORTING

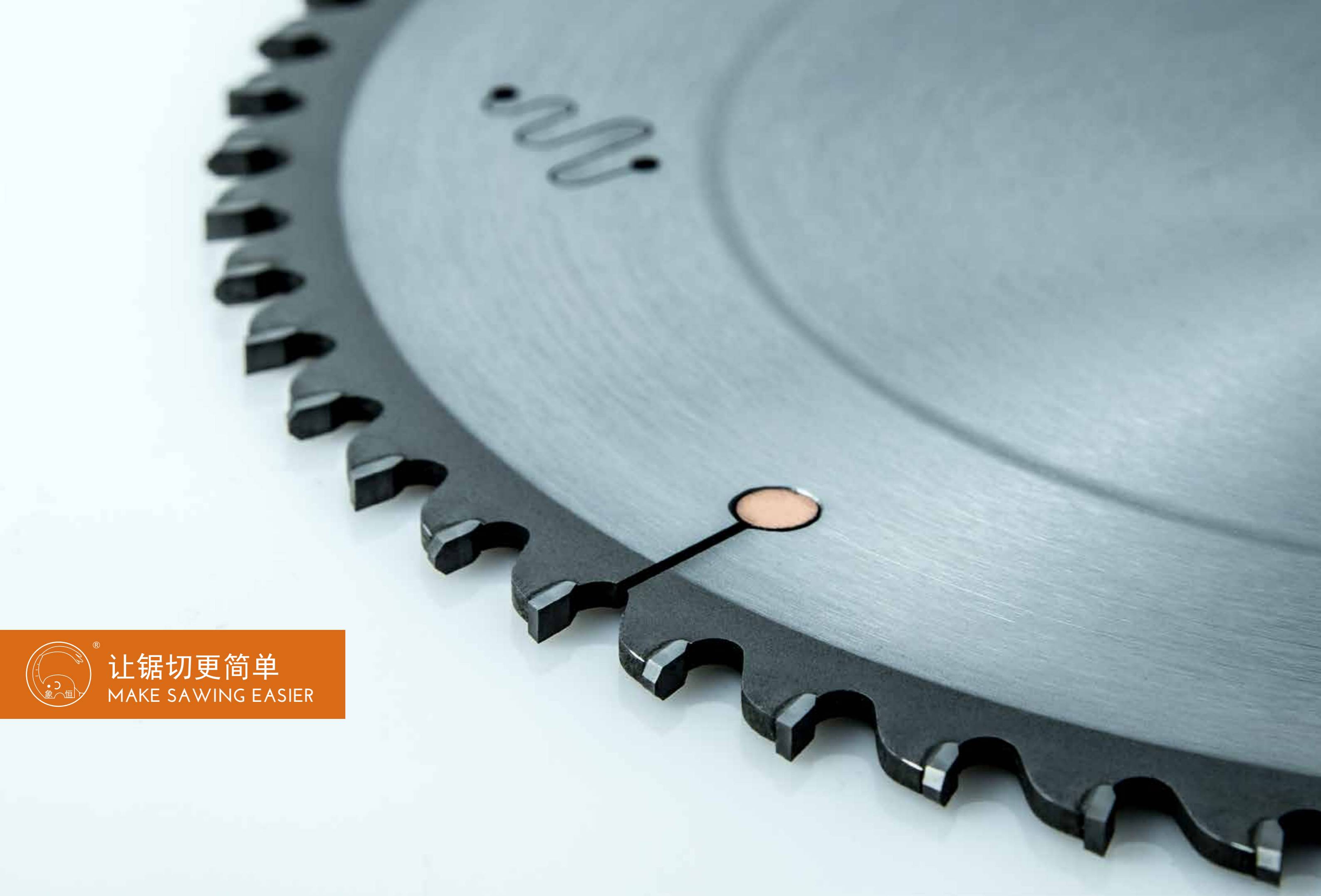
公司拥有一批从事研磨、焊齿、检测、校平技术等具有多年工作经验的工程师以应对不同客户的服务需求。根据不同情况, 我们提供电话在线技术支持与工程师上门服务。
免费服务热线: 400-833-7115

We have a professional and experienced supporting team so that we will take every customer's service needs into consideration and provide them with excellent service.
For more information, please call: 400-833-7115.

修磨服务 | REPAIRING

根据客户的锯片使用情况, 我们会做出分析报告(如锯齿情况、平衡度变化等)、研磨的具体方案以及报价明细并告知客户。修磨后的锯片将能达到新锯片使用寿命 85% 以上。

According to the customers use of the saw blade, we will make and analysis report(such as teeth condition, balance variation etc.) grinding specific solution and offer details, and then notify our clients. The honed saw blade will reach more than 85% of the service life of the new one.



让锯切更简单
MAKE SAWING EASIER

高档铝用合金锯片 PREMIUM SAW BLADE FOR ALUMINUM



特点 | FEATURES

切削更稳定、耐磨性能更好
More stable cutting and better wear resistance

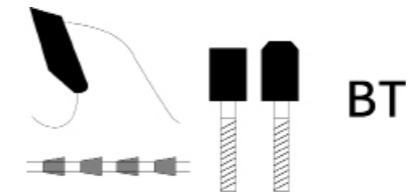
适用机械 | MACHINES

铝材切割机、单双头锯、V型切割机、双端斜切锯、数控双头切割锯等微量润滑设备
Aluminum cutting machine, single double head saw, v-shaped cutting machine, double end miter saw, CNC double-headed cutting saw trace lubrication equipment

适用材料 | MATERIALS

铝型材、实心铝材、塑型材、断桥铝
Aluminum profile, solid aluminum, PVC-steel, bridge-cut aluminum

齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern	等级 Class
001	10"255	2.8	2.2	25.4/30	100/120	BT	高档 Premium
002	12"305	3.0	2.2	25.4/30	120	BT	高档 Premium
003	14"355	3.2	2.5	25.4/30	120	BT	高档 Premium
004	16"405	3.4	2.7	25.4/30	120	BT	高档 Premium
005	18"450	3.8	3.2	25.4/30	100	BT	高档 Premium
006	18"450	4.4	3.7	25.4/30	120	BT	高档 Premium
007	20"500	4.4	3.7	25.4/30	120	BT	高档 Premium

更多规格请联系我们
Customer specification available upon request.

超薄铝用合金锯片 THIN KERF SAW BLADES FOR ALUMINUM



特点 | FEATURES

锯路更薄更省料
Smaller thickness and lower cost

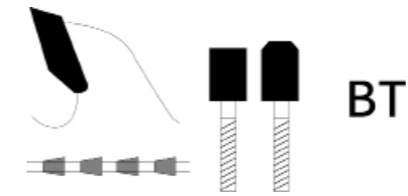
适用机械 | MACHINES

铝材切割机、单双头锯、V型切割机、双端斜切锯、数控双头切割锯等微量润滑设备
Aluminum cutting machine, single double head saw, v-shaped cutting machine, double end miter saw, CNC double-headed cutting saw trace lubrication equipment

适用材料 | MATERIALS

铝型材、实心铝材、塑型材、断桥铝
Aluminum profile, solid aluminum, windows of PVC-steel, bridge-cut aluminum

齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern	等级 Class
001	10"255	2.0	1.5	25.4	100/120	BT	超薄 Ultra-thin
002	12"305	2.0	1.5	25.4	60/80/ 100/120	BT	超薄 Ultra-thin
003	14"355	3.6	2.2	25.4/30	60/80/ 100/120	BT	超薄 Ultra-thin
004	16"405	3.2	2.2	25.4/30	60/80/ 100/120	BT	超薄 Ultra-thin
005	18"455	3.4	2.6	25.4/30	80/100/120	BT	超薄 Ultra-thin
006	20"500	4.4	3.8	25.4/30	120	BT	超薄 Ultra-thin
007	22"500	4.6	4.0	25.4/30	120	BT	超薄 Ultra-thin
008	24"600	4.8	4.2	25.4/30	120/144	BT	超薄 Ultra-thin

更多规格请联系我们
Customer specification available upon request.

精密铝用合金锯片
PRECISION SAW BLADES
FOR ALUMINUM



特点 | FEATURES

切削更稳定，耐磨性能更好
More stable cutting and better wear resistance

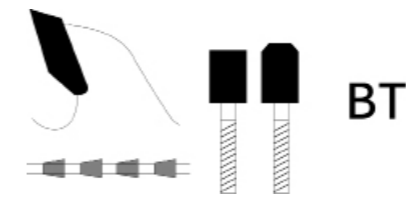
适用机械 | MACHINES

铝材切割机、单双头锯、V型切割机、双端斜切锯、数控双头切割锯等微量润滑设备
Aluminum cutting machine, single double head saw, v-shaped cutting machine, double end miter saw, CNC double-headed cutting saw trace lubrication equipment

适用材料 | MATERIALS

铝型材、实心铝材、塑型材、断桥铝
Aluminum profile, solid aluminum, windows of PVC-steel, bridge-cut aluminum

齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern	等级 Class
001	10"255	3.0	2.4	25.4/30	80/100/120	BT	精密 Precise
002	14"355	3.2	2.6	25.4/30	60/80/ 100/120	BT	精密 Precise
003	16"405	3.5	2.8	25.4/30	60/80/ 100/120	BT	精密 Precise
004	18"455	4.0	3.2	25.4/30	60/80/ 100/120	BT	精密 Precise
005	20"500	4.5	3.6	25.4/30	60/80/ 100/120	BT	精密 Precise
006	22"550	5.0	4.0	25.4/30	120/144	BT	精密 Precise
007	28"700	5.5	4.5	30/38	60/72/ 120/144	BT	精密 Precise
008	32"800	6.0	5.0	30/50	60/72/ 120/144	BT	精密 Precise
009	40"1000	8.0	6.0	50	72/78/144	BT	精密 Precise
010	70"1750	10.0	8.0	60/75	150	BT	精密 Precise

更多规格请联系我们
Customer specification available upon request.

精密金属冷切锯片 COLD SAW BLADES FOR METAL



特点 | FEATURES

适合高效切削钢材
For high-efficiency cutting steel

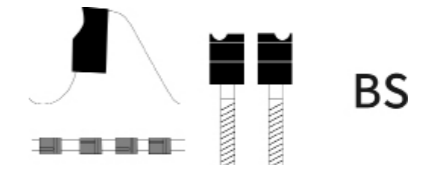
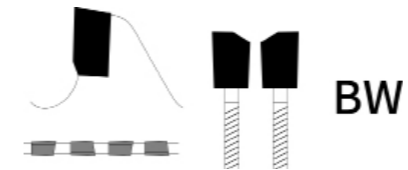
适用机械 | MACHINES

高精度金属圆锯机
High precision metal circular saw

适用材料 | MATERIALS

各类碳钢、不锈钢等钢材的实心料及厚壁管材
Solid materials and thick-walled pipes for all kinds of steel such as carbon steel and stainless steel

齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern
001	160	1.80	1.50	40	48	BW
002	200	2.00	1.70	40	54	BW
003	220	2.00	2.70	40	60	BW
004	255	2.00	3.70	25.4	100	BW
005	285	2.00	5.70	32	60/72/80	BS
006	315	2.25	2.00	32	100/120	BS
007	360	2.60	2.25	40	60/80/ 100/120	BS
008	425	2.70	2.25	50	40/60/ 80/100	BS
009	460	2.70	2.25	50	60/80/ 100/120	BS
010	560	3.00	2.50	50	60	BS

更多规格请联系我们
Customer specification available upon request.

精密金属铣切锯片 COLD SAW BLADES FOR STEEL PIPE



特点 | FEATURES

针对性的硬质合金选材及齿型设计，更高效，更稳定
Targeted carbide selection and tooth design, more efficient and more stable

适用机械 | MACHINES

铣切飞锯等钢管生产线上的切断工位
Milling type pipe flying saw of pipe production line

适用材料 | MATERIALS

各类钢管、不锈钢管
steel pipe and stainless pipe

齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern
001	300	2.8	2.2	50	40/50	TC
002	340	3.8	3.0	80	52/64	TC
003	355	3.8/4.0	3.0/3.2	80	64/72	TC
004	380	4.0/4.4	3.0/3.4	115	52/70	TC
005	400	4.3	3.3	115	52/80	TC
006	450	5.0/6.0	4.0/5.0	115	52/72	TC
007	500	6.0/6.5	5.0/5.5	120	60/80	TC

更多规格请联系我们
Customer specification available upon request.

金属冷热切圆锯片 (摩擦锯) FRICTION SAW BLADES



特点 | FEATURES

优选弹簧钢特殊热处理加工而成确保了瞬时切断的稳定质量与安全性能
Good spring steel with the process of heat treating and machining ensure the instant cutting with safety and quality

适用机械 | MACHINES

冷切飞锯、冷热切圆锯机
cold flying saw ,cold-cutting saw machine and hot-cutting saw machine

适用材料 | MATERIALS

钢筋、钢管、碳钢、合金钢、轴承钢和 HS 工具钢
ERW 管和冷轧钢
Steel bar,steel tube,steel sections made of carbon steel,alloy steel,bearing steel and HS tool steel
ERW tubes and cold-rolled steel section

齿型 | TYPE



尖背齿

曲背齿

三角齿

直背齿

序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	孔径 (d) Bore	刃数 (T) Number of Teeth	等级 Class
001	12"300	2.5/3	25	130/140	冷切
002	18"450	3/3.5/4/4.5	32/40	140/180	冷切
003	26"650	4/5	80/90	216/240	冷切
004	44"1100	7.5/8	120/125	280/320	冷切
005	64"1600	9/10	180	440/500	冷切
006	32"800	5	110	180/220	热切
007	48"1200	6/7/8	160/300	220/276	热切
008	66"1650	9/10	400/500	350/410	热切
009	80"2000	10/12	500	275/380/600	热切
010	100"2500	15	500	400/580/660	热切

更多规格请联系我们
Customer specification available upon request.

精密裁板锯锯片

SAW BLADES FOR PANEL SAW



特点 | FEATURES

精选进口合金刀头，效率更高寿命更长
Choose super hard carbide tips for longer cutting life

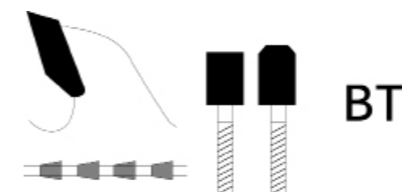
适用机械 | MACHINES

推台锯、往复锯
Used on table saws and precision panel saw

适用材料 | MATERIALS

三聚氰胺或其它塑性材料贴面的刨花板、密度板、实木复合板材等
Melamine or other laminated chipboard, MDF, composite materials

齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern
001	10"250	3.2	2.2	25.4/30	60	BT
002	12"300	3.2	2.2	25.4/30	60	BT
003	12"300	3.2	2.2	25.4/30	72	BT
004	12"300	3.2	2.2	25.4/30	80	BT
005	12"300	3.2	2.2	25.4/30	96	BT
006	14"350	3.5	2.5	25.4/30	72	BT
007	14"350	3.5	2.5	25.4/30	84	BT
008	14"350	3.5	2.5	25.4/30	96	BT
009	14"350	3.5	2.5	25.4/30	108	BT
010	16"400	3.5	2.5	25.4/30	96	BT

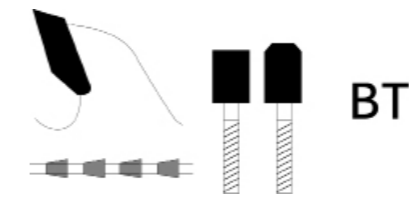
更多规格请联系我们
Customer specification available upon request.

电子开料锯锯片

SAW BLADES FOR COMPUTER PANEL SAW



齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern
001	12"300	4.4	3.0	30/65/ 75/80	60/72	BT
002	14"350	4.4	3.5	25.4/30/ 60/75/80	72/84	BT
003	15"380	4.4	3.2/3.5	30/60/ 75/80	72/84	BT
004	16"400	4.4	3.2/3.5	60/75/80	84/96	BT
005	18"450	4.8	3.8	60/75/80	84/96	BT

更多规格请联系我们
Customer specification available upon request.

特点 | FEATURES

精选进口合金刀头，效率更高寿命更长噪音更低
Choose the super hard carbide tips for longer cutting life and reduce the noise

适用机械 | MACHINES

电子开料锯
Used on panel sizing machine

适用材料 | MATERIALS

三聚氰胺或其它塑性材料贴面的刨花板、密度板、实木复合板材等
Melamine or other laminated chipboard, MDF, composite materials

单片划槽锯片 SAW BLADES FOR SCORING



特点 | FEATURES

精选进口合金刀头，效率更高寿命更长
Choose super hard carbide tips for longer cutting life

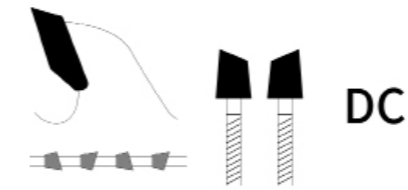
适用机械 | MACHINES

电子开料锯、往复锯、推台锯
Used on panel sizing machine and Precision panel saw

适用材料 | MATERIALS

三聚氰胺或其它塑性材料贴面的刨花板、密度板、实木复合板材等
Melamine or other laminated chipboard, MDF, composite materials

齿型 | TYPE



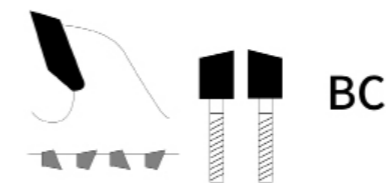
序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern
001	100	3.1-4.1	2.2	20/22	24	DC
002	120	3.0-4.0/ 3.1-4.1	2.2	20/22	24	DC
003	125	3.3-4.3	2.5	22	24	DC
004	150	4.3-5.3	3.2	30	36	DC
005	160	3.3-4.3	2.2	22/25.4/ 30/55	40	DC
006	160	4.3-5.3	2.2	22/30	40	DC
007	180	3.3-4.3	2.5	25.4/30	40	DC
008	180	4.3-5.3	3.5	30/45	40	DC
009	180	4.6-5.6	3.8	30/45	40	DC
010	200	4.6-5.6	3.8	30/45	40	DC

更多规格请联系我们
Customer specification available upon request.

组合划槽锯片 TWIN SAW BLADES FOR SCORING



齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern
001	100	2.8-3.6	2.2	20/22	12+12	TC
002	120	3.0-4.0	2.2	20/22	12+12	TC
003	120	3.1-4.1	2.2	20/22	12+12	TC
004	125	3.3-4.3	2.5	20/22	12+12	TC
005	125	4.3-5.3	3.2	20/22	12+12	TC

更多规格请联系我们
Customer specification available upon request.

特点 | FEATURES

精选进口合金刀头，效率更高寿命更长
Choose super hard carbide tips for longer cutting life

适用机械 | MACHINES

电子开料锯、往复锯、推台锯
Used on panel sizing machine and Precision panel saw

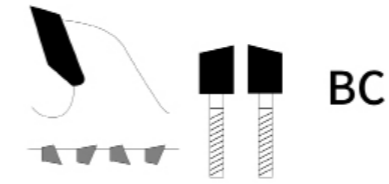
适用材料 | MATERIALS

三聚氰胺或其它塑性材料贴面的刨花板、密度板、实木复合板材等
Melamine or other laminated chipboard, MDF, composite materials

实木开料锯片 SAW BLADES FOR SOLID WOOD



齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern
001	10"255	3.0	2.2	25.4/30	40	BC
002	10"255	3.2	2.2	25.4/30	60/80/ 100/120	BC
003	12"300	3.2	2.2	25.4/30	48/60/72/80/ 96/100/120	BC
004	14"350	3.2	2.2	25.4/30	60/72/84	BC
005	16"400	4.0	3.2	3	96/120	BC

更多规格请联系我们
Customer specification available upon request.

特点 | FEATURES

合理的排屑设计，加工效率更高
Reasonable chips- release design, higher working efficiency

适用机械 | MACHINES

推台锯
Used on table saws

适用材料 | MATERIALS

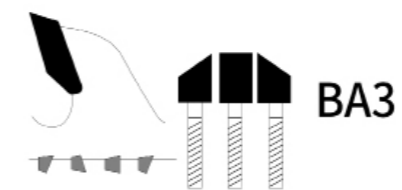
实木开料
For solid wood cutting

实木修边锯片

SAW BLADES FOR SOLID WOOD TRIMMING



齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern
001	12"305	4.0	3.0	30	48	BA3
002	12"305	4.0	3.0	50.8	48	BA3
003	14"355	5.0	4.0	50.8	72	BA3
004	14"355	5.0	4.0	50.8	72	BA3
005	14"355	4.5	3.5	50.8	80	BA3

更多规格请联系我们
Customer specification available upon request.

特点 | FEATURES

切面光滑无毛刺, 可直接拼接
Smooth cutting surface, less spurs, wood pieces can be spliced

适用机械 | MACHINES

修边锯、推台锯
Used on trimming saws, table saws

适用材料 | MATERIALS

实木修边、纵向开料
For solid wood trimming, longitudinal cutting

亚克力专用锯片

SAW BLADES FOR ACRYLIC



特点 | FEATURES

锯路更薄，噪音更小，切面光滑无痕
Kerf routes thinner, low noise, smooth cutting surface with no-stick on blade body

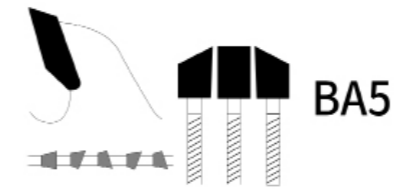
适用机械 | MACHINES

自动、手动锯机等
Used on automatic or portable saws

适用材料 | MATERIALS

有机玻璃、塑料型材、实木石膏相框
To cut Acrylic, plastic profile and solid wood plaster photo frame

齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern
001	6"150	1.6	1.1	25.4	60	BA5
002	7"180	1.8	1.4	25.4	80	BA5
003	8"205	1.2/1.6/2.0	0.85/1.1/1.5	25.4	100	BA5
004	9"230	2.0	1.5	25.4	100	BA5
005	10"255	1.8/2.0/2.6	1.35/1.5/2.0	25.4	60/80/ 100/120	BA5
006	12"305	2.0/2.2/3.0	1.5/1.6/2.2	25.4	60/80/100/ 120/140	BA5
007	14"355	2.2/2.4/3.0	1.6/1.8/2.2	25.4	80/100/ 120/160	BA5
008	16"405	2.6/3.2	2.0/2.4	25.4	120/160	BA5

更多规格请联系我们
Customer specification available upon request.

彩钢板专用锯片

SAW BLADES FOR COLOR STEEL PLATES



特点 | FEATURES

选材好，更稳定更安全
Good material selection, more stable and safer

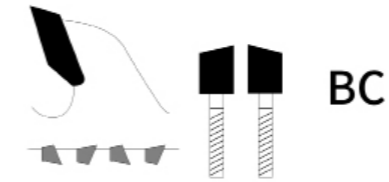
适用机械 | MACHINES

手动或全自动彩钢专用圆锯机
Manual or fully automatic color steel special circular sawing machine

适用材料 | MATERIALS

适用于岩棉、泡沫等夹心彩钢板、玻镁板等的切断
Suitable for cutting of rock wool, foam and other sandwich color steel plates, magnesium board, etc.

齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern
001	6"150	2.0	32	20	40	BC
002	7"180	2.0	32	20	40	BC
003	8"205	3.0	32	32	80	BC
004	9"230	3.0	32	32	100	BC
005	10"255	3.2	32	32	100/120	BC
006	12"305	3.4	32	32	120	BC
007	14"355	3.6	32	32	120	BC
008	16"405	3.8	32	32	120	BC
009	18"455	4.2	32	32	120	BC
010	20"500	4.5	32	32	120	BC

更多规格请联系我们
Customer specification available upon request.

大直径混凝土工程金刚石锯片
LARGE DIAMETER SIZE
DIAMOND SAW BLADE
FOR STANDARD CONCRETE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	孔径 (d) Bore	等级 Class
001	28"700	4.5	50	耐用型
002	32"800	5.5	50	耐用型
003	36"900	5.5	50	耐用型
004	40"1000	5.5	60	锋利型
005	48"1200	8.0	60	锋利型
006	52"1300	5.5	60	锋利型
007	52"1300	8.0	60	耐用型
008	56"1400	8.0	60	耐用型
009	64"1600	10.0	60	耐用型
010	88"2200	10.0	100	耐用型

更多规格请联系我们
Customer specification available upon request.

特点 | FEATURES

数十年技术沉淀——独特配方，更锋利，更持久
Decades of technology precipitation - unique formula, sharper and more durable

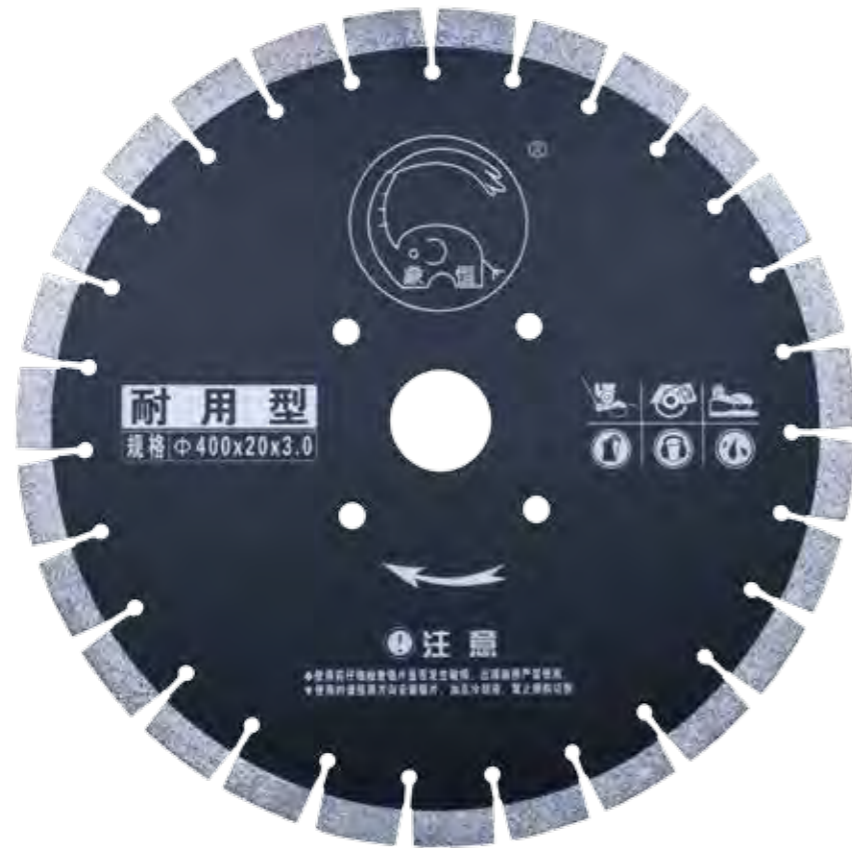
适用机械 | MACHINES

大型马路切割机、管桩切割机、桥式(龙门)切割机
Large-size cutting machine for road, tubular pile cutting machine, bridge type (gantry) cutting machine

适用材料 | MATERIALS

适用于桥梁、管桩、各种墙锯等需深切混凝土工程的切割
Suitable for deepness cutting and coring kinds of concrete projects, ,
such as bridge, tubular pile and various wall saw

小直径混凝土工程金刚石锯片
SMALL DIAMETER SIZE
DIAMOND SAW BLADE
FOR STANDARD CONCRETE



特点 | FEATURES

数十年技术沉淀——独特配方，更锋利，更持久
Decades of technology precipitation - unique formula, sharper and more durable

适用机械 | MACHINES

马路切割机、墙锯机、手持式(便携式)切割机
Road cutting machine, wall saw machine, hand-held (portable) cutting machine

适用材料 | MATERIALS

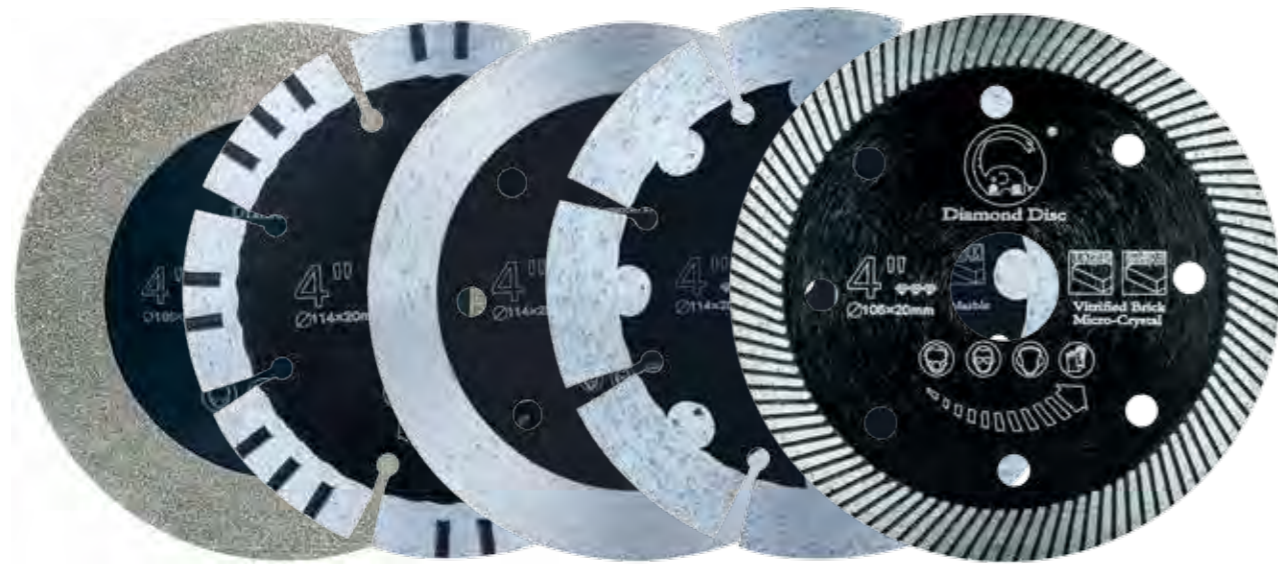
适用于高速公路、机场、桥梁、马路、水泥楼板等各种混凝土工程的切割和扩槽
Suitable for cutting and coring kinds of concrete projects, such as highway, airport, bridge, road and cement floor slab

序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	孔径 (d) Bore	等级 Class
001	14"350	3.0	50	锋利型
002	16"400	3.0	50	锋利型
003	20"500	3.3	50	锋利型
004	24"600	3.8	50	耐用型
001	14"350	6.0/8.0/10.0/ 12.0/17.0	50	加厚型
002	16"400	6.0/8.0/10.0/ 12.0/17.0	50	加厚型
003	20"500	6.0/8.0/10.0/ 12.0/17.0	50	加厚型

更多规格请联系我们
Customer specification available upon request.

工程案例 1			工程案例 2		
切割对象	2013年8月新郑新修混凝土公路 混凝土设计强度: C30 水泥标号: Pc32.5 细骨科: 中砂 粗骨科: 10-30mm 碎石 塌落度: 10-30 表现密度: 2400kg/m ³ 砂率: 32% 水灰比: 0.38 配比: 水 0.38 水泥 1.00 细骨科 1.18 粗骨科 2.5 凝固时间: 72 小时 切割深度: 5-7cm		切割对象	2016年11月长沙新修混凝土公路 混凝土设计强度: C25 水泥标号: Pc32.5 细骨科: 中砂 粗骨科: 15-30mm 碎石 鹅卵石凝固时间: 48 小时 切割深度: 5-7cm	
产品规格	φ400 耐用型	φ400 锋利型	产品规格	φ400 耐用型	φ400 锋利型
切割速度	2.21m/min	2.35m/min	切割速度	1.44m/min	1.51m/min
切割米数	2500m	1300m	切割米数	490m	290m

石材砖墙系列金刚石锯片
DIADMOND SAW BLADES
FOR MASONRY,STONE,CERAMIC



砗、瓷石加工锯片

砗、瓷石加工锯片

特点 | FEATURES

数十年技术沉淀——独特配方，更锋利，更持久
Decades of technology precipitation - unique formula, sharper and more durable

适用机械 | MACHINES

角磨机、云石机、开槽机、雕刻机、台锯机
Angle grinder, marble machine, slotting machine, engraving machine, table saw machine

适用材料 | MATERIALS

钢筋混凝土、红砖加气块等墙地开槽；各类砖瓦、天然石材、人造石材、各类瓷砖的切断打磨等加工
Reinforced concrete, red brick and air block and other wall slotting; all kinds of brick, natural stone, artificial stone, all kinds of ceramic tile cutting and polishing

序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	孔径 (d) Bore	种类 Kind	等级 Class
001	4"114	1.8	20	通用系列	通用型
002	4"114	2.2	20	石材系列	干挂型
003	4"114	1.9	20	石材系列	切磨型
004	4"105	1.5	20	瓷砖系列	耐用型
005	4"105	1.2	20	瓷砖系列	细波型
006	4"100	1.4	20	瓷砖系列	切磨型
007	4"114	1.8	20	混凝土系列	标准型
008	4"114	2.0	20	混凝土系列	暴力型
009	6"156	2.4	22.23	混凝土系列	加强型
010	9"230	3.0	25.4	混凝土系列	加强型

更多规格请联系我们
Customer specification available upon request.

电动工具系列合金锯片
SAW BLADES
FOR POWER TOOLS



特点 | FEATURES

优选合金刀头，锋利更耐用，切面更光洁
Preferred alloy saw blade, sharper and more durable, smoother cut surface

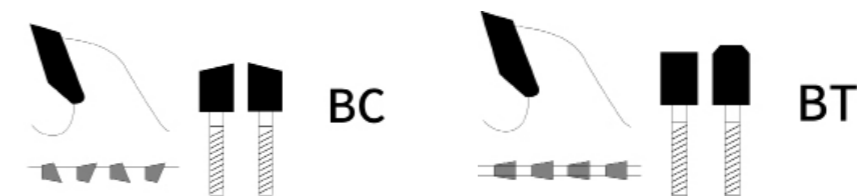
适用机械 | MACHINES

角磨机，云石机，电圆锯，型材切割机、推台锯等手动或自动切割机
Used on manual or automatic cutting machines such as angle grinder, marble machine, electric circular saw, profile cutting machine, panel saw, etc.

适用材料 | MATERIALS

常用于木材、板材、塑料、薄金属等便捷加工
For wood, board, plastic, thin metal, etc.

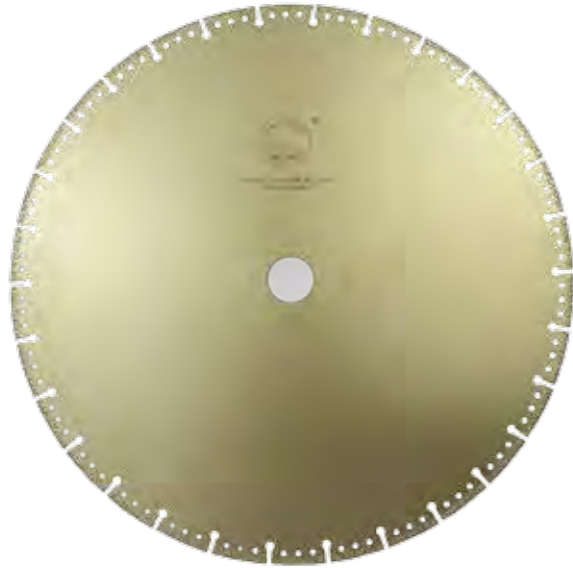
齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern
001	4"110	1.8	20(16)	20/30/40	BC
002	4"110	1.8	20(16)	40	BT
003	5"125	1.8	22.23(20/16)	40	BC
004	7"180	2.3	25.4(20)	40/60/80	BC
005	8"200	2.0	30(25.4)	36	BT
006	9"230	2.6	25.4(20)	40/60/80	BC
007	10"250	2.6	25.4(20)	40/60/80/ 100/120	BC
008	12"300	3.0	30(25.4)	100/120	BT
009	14"350	3.2	30(25.4)	100/120	BT
010	16"400	3.2	30(25.4)	40/60/80/ 100/120	BC

更多规格请联系我们
Customer specification available upon request.

金刚石钎焊系列锯片 VACUUM BRAZED DIAMOND SAW BLADE



特点 | FEATURES

一片多用，硬物克星，安全持久
Multi-purpose, hard material nemesis, safer and more durable

适用机械 | MACHINES

角磨机、云石机、开槽机、雕刻机、台锯机、切割机
Angle grinder, marble machine, slotting machine, engraving machine, table saw machine, cutting machine

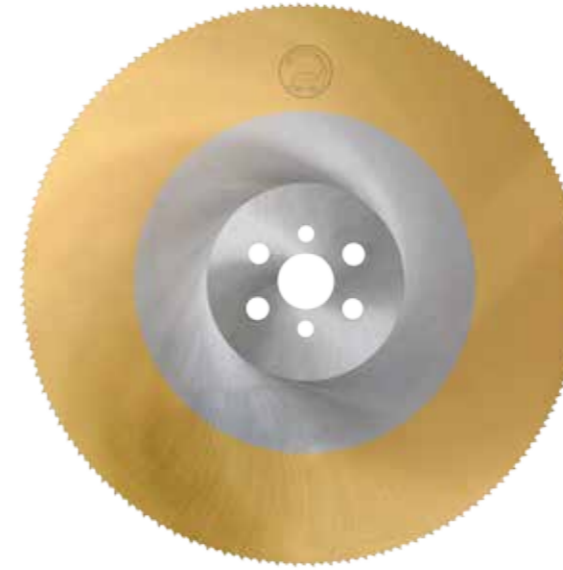
适用材料 | MATERIALS

金属铸件（发动机、阀门等铸件、钢筋、角钢等）、水泥、混凝土、石材等切割与打磨
Cutting and grinding of metal castings (engines, valves, steel bars, angle steel etc), cement, concrete, stone, etc.

序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	孔径 (d) Bore	刃型 (T/P) Tooth Pattern
001	4"100	1.2	20	K/U/C
002	5"125	1.5	22.23	K/U/C
003	6"150	1.5	22.23	K/U/C
004	7"180	1.6	22.23/25.4	K/U/C
005	9"230	1.6	22.23/25.4	K/U/C
007	16"400	2.5	50	K

更多规格请联系我们
Customer specification available upon request.

高速钢圆锯片 HIGH SPEED STEEL SAW BLADES



特点 | FEATURES

金属管材切割的不二之选
The best choice for metal pipe cutting

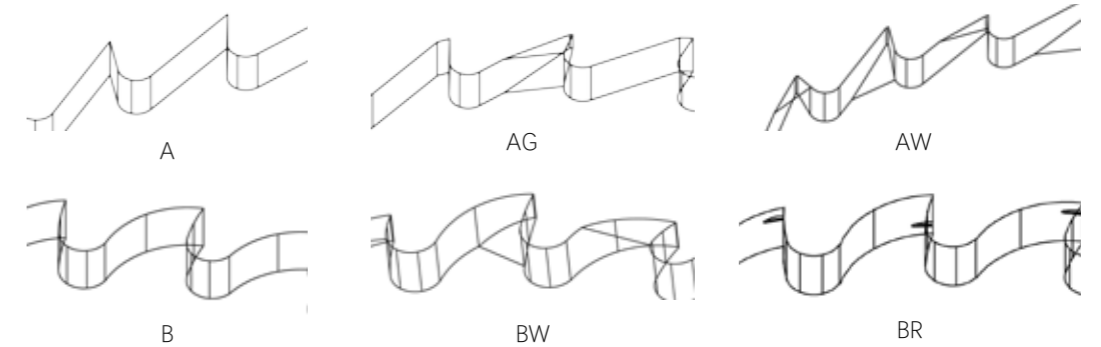
适用机械 | MACHINES

手动型或自动型金属圆锯机
Manual or automatic metal circular sawing machine

适用材料 | MATERIALS

不锈钢管、铁管、铜管、铝管、角钢等金属管材
For the cutting of stainless steel pipe, iron pipe, copper pipe, aluminum pipe and angle steel etc.

齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	孔径 (d) Bore
001	40	0.2-5.0	--
002	160	1.0-5.0	--
003	200	1.5-5.0	--
004	10"250	1.2/1.6/2.0	32
005	14"350	1.6/2.0/2.5	32
006	15"370	2.0/2.5/3.0	32
007	18"450	2.5/3.0	32

更多规格请联系我们
Customer specification available upon request.

整体钨钢锯片 TUNGSTEN CARBIDE CIRCULAR SAW BLADE



特点 | FEATURES

硬度更高，耐磨度更好
Higher hardness and more durable

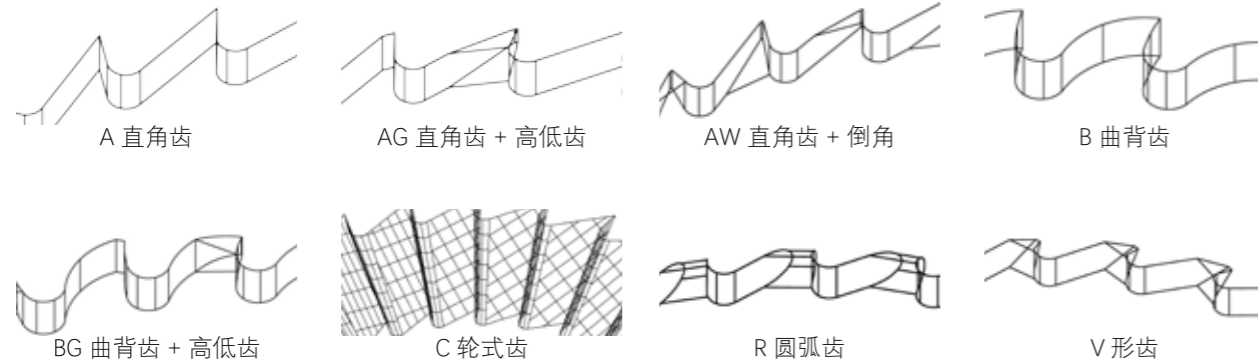
适用机械 | MACHINES

金属加工圆锯机
Circular saw machine for metal

适用材料 | MATERIALS

广泛应用于眼镜、钟表、机械、电子、电机等行业的切削加工
Widely used in the cutting of glasses, watches, machinery, electronics and motors

齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	孔径 (d) Bore	刃数 (T) Number of Teeth
001	25	0.2-5.0	6/10/8	10-60
002	45	0.2-8.0	10/12.7/16	10-80
003	90	0.5-8.0	22/25.4	30-160
004	110	0.8-8.0	22/25.4/27/32	30-180
005	120	1.0-10.0	22/25.4/27/32	30-240
006	150	1.0-10.0	22/25.4/27/32	40-240

更多规格请联系我们
Customer specification available upon request.

整体锰钢锯片 SAW BLADE WITHOUT CARBIDE TIPPED



特点 | FEATURES

传统断料锯片，更高的性价比
Traditional breaking-operation saw blade, higher cost performance

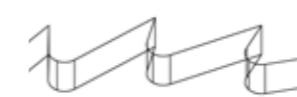
适用机械 | MACHINES

大型断料式圆锯机
Large-size breaking operation circular saw blade

适用材料 | MATERIALS

常用于大尺寸木材、铝材等断料作业
For large-size wood, aluminum, etc breaking operation

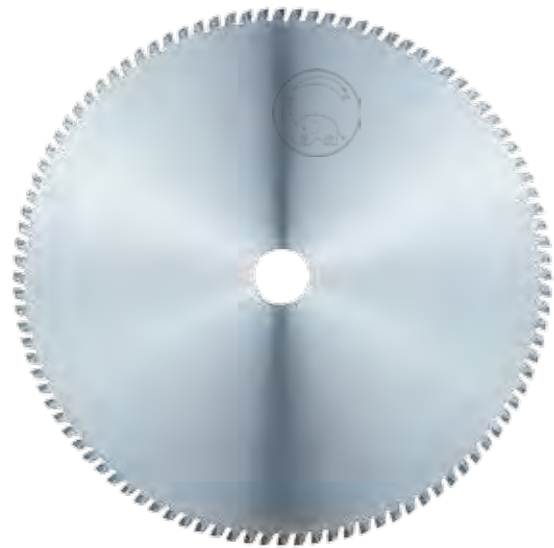
齿型 | TYPE



序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	孔径 (d) Bore	刃数 (T) Number of Teeth
001	350	2.0-4.0	40	60/72
002	550	2.2-4.0	40	60/72
003	850	2.6-5.0	50	60/72
007	950	2.8-3.0	50	60/72
005	1400	6.0-7.0	150	60/72
006	1800	4.8-5.5	150	60/72

更多规格请联系我们
Customer specification available upon request.

汽车密封条专用锯片 SAW BLADES FOR AUTOMOBILE SEAL STRIPS



特点 | FEATURES

一款专为汽车密封条研发的锯片
A saw blade for automobile sealing strip

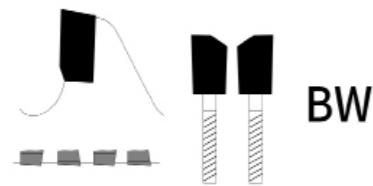
适用机械 | MACHINES

汽车密封条用自动圆锯机
Automatic circular sawing machine for automobile sealing strip

适用材料 | MATERIALS

适用于包括不锈钢在内的汽车密封条的生产加工
Suitable for the production and processing of automobile sealing strips including stainless steel

齿型 | TYPE

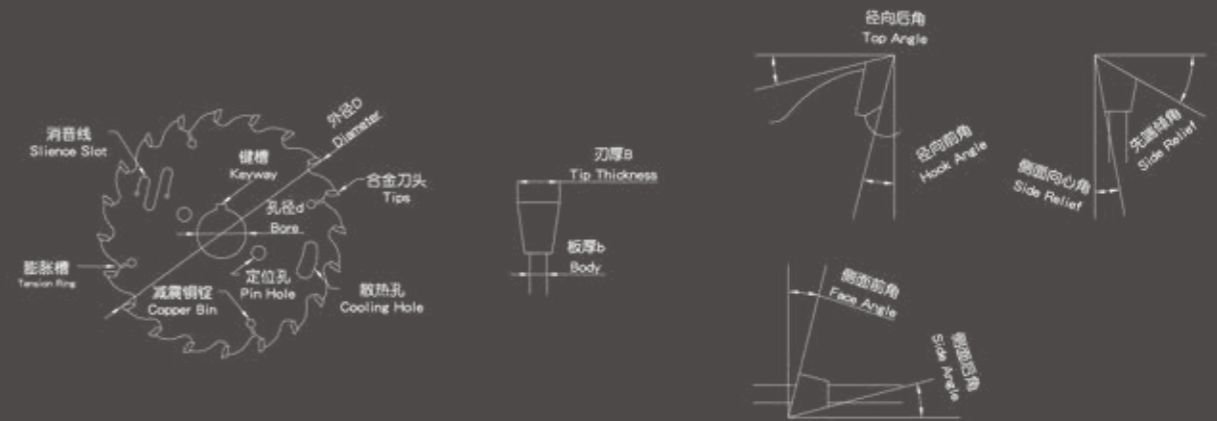


序号 Ordinal	外径 (D) Diameter	刃厚 (B) Kerf	板厚 (b) Body	孔径 (d) Bore	刃数 (T) Number of Teeth	刃型 (T/P) Tooth Pattern
001	10"255	2.0	1.5	25.4	100	BW

更多规格请联系我们
Customer specification available upon request.

技术参数 REFERENCE

锯片构成部分说明 SAW BLADE INTRODUCTION



合金锯片安全使用极限转速 (rpm) Max. rpm for Safety Using

基本厚度 (b)\ 外径 (D)	205	255	305	355	405	455	510
0.8	5500	--	--	--	--	--	--
1.0	8000	4800	--	--	--	--	--
1.2	8200	5200	3600	2300	--	--	--
1.6	11000	5800	4800	3100	2600	--	--
2.0	13800	6800	6000	3900	3200	300	--
2.4	--	8000	7200	4700	4200	3500	2600
2.8	--	--	8400	5900	4900	4000	3100
3.0	--	--	--	6500	5100	4400	3500
3.2	--	--	--	7200	5400	4700	3800
3.8	--	--	--	8000	6400	5400	4200
4.4	--	--	--	--	7500	6000	4800

混凝土锯片转速与切割深度建议表 Speed & Cutting Depth			
外径 Diameter	推荐转速 Reference Speed	最大转速 Maximum Speed	最大切割深度 Maximum Cutting Speed
mm	rpm	rpm	mm
350	2592	5500	105
400	2268	3820	130
500	1814	3055	180
600	1512	2550	225
700	1296	2185	270
800	1134	1910	310
900	1008	1700	355
1000	864	1455	400
1200	756	1275	500

常见材料切削参数表（高速钢锯片） Workpiece Material Cutting Speed Table (HSS)				
材料 Workpiece Material	锯切速度 (m/Min) Cutting Speed		进刀量 / 每齿 (mm/tooth) Feedrate per Tooth	
	管材 Pipe	棒材 Solid	管材 Pipe	棒材 Solid
>500N/mm ² Low Carbon Steel	240	30-50	0.08-0.12	0.05-0.08
>800N/mm ² Mild Carbon Steel	120	20-40	0.05-0.08	0.03-0.06
>1200N/mm ² High Carbon Steel	12-15	12-15	0.03-0.05	0.02-0.03
不锈钢 Stainless Steel	50	10-30	0.06-0.10	0.04-0.07
轻金属 Light Metals	800-1200	600-900	0.07-0.12	0.05-0.10
青铜 Bronze	40-120	40-120	0.05-0.06	0.05-0.06
纯铜 Copper	100-400	100-400	0.04-0.06	0.04-0.06
黄铜 Brass	150-400	150-400	0.05-0.08	0.05-0.08



® 注意事项 ATTENTION

环境要求 | OPERATING CONDITIONS

- 机械要安装保护罩，防止因锯片破损、碎片飞散等造成伤害。
- 无关人员禁止靠近作业场所。
- 作业场所应远离易燃、易爆品。
- Machine cover is essential to minimize the injuries by flying broken blades.
- Relevant people are allowed in the work shop.
- Flammables and explosives should be kept away from the work floor.

穿戴要求 | SAFETY MEASURES

- 作业者必须佩戴保护眼镜，防止因锯片破损、碎片飞散等造成伤害。
- 作业者必须注意领带及袖口，长发要置于工作帽内，防止被卷入机器，发生危险。
- Wear glasses when working, to prevent from injuries by broken blades.
- Watch out for your ties and sleeves. Long hair should be kept inside the cap, and no gloves are allowed during operation.

工前准备 | BEFORE USE

- 确保机器状态良好，主轴无变形、无振动、轴径公差为h7。
- 检查锯片有无欠损、脱落、异常磨耗以及本体的弯曲、扭曲、破裂等异常现象，以防锯片破损、飞散造成伤害。
- 确认所选锯片是否适合被切削材料，防止锯片的异常磨耗、脱落、切割不良、过热等异常状况发生。如选择错误，可能造成锯片破损、碎片飞散，发生意外事故。
- Ensure the machines are in good condition with no deformation and no spindle vibration, the spindles running tolerance can be h7.
- Make sure the blades are not excessively worn-out, blade body has no deformation or breaks lest injuries occur.
- Make sure appropriate saw blades are used.

安装要求 | INSTALLATION

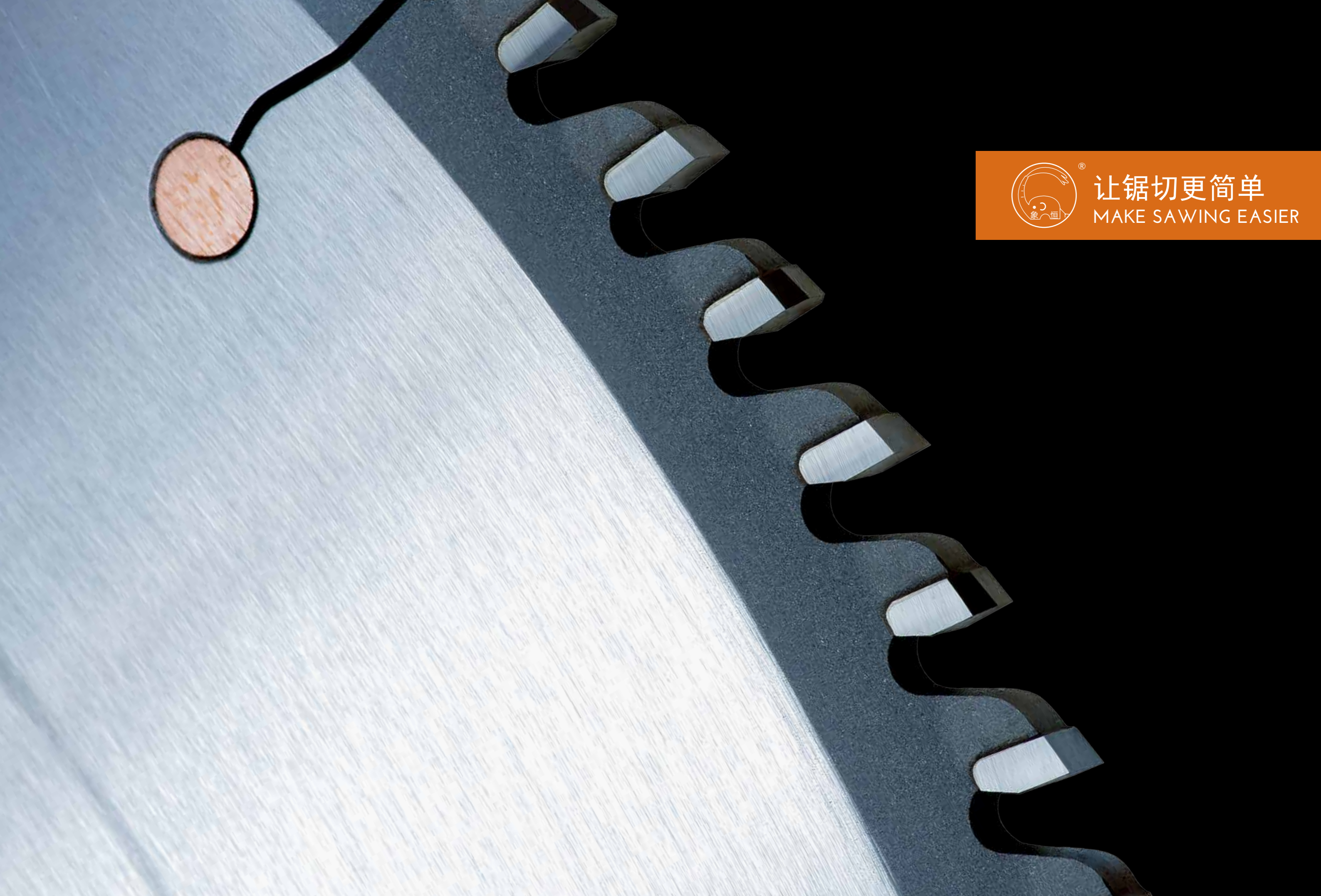
- 保证锯片回转方向与机器主轴回转方向一致，如果方向相反，会造成刀片脱落、碎片飞散，发生意外事故。
- 选择内径与锯片内径一致、外径为锯片外径 1/3 略大（多片锯宜采用锯片外径 1/2）的法兰盘，确认其无异常磨耗、弯曲变形、表面洁净无异物附着。
- 保证锯片内径与机器轴径之间无过大间隙，安装好法兰盘，拧紧螺母。
- 作业前，确认锯片前方无人。然后空转，检查机器有无振动、锯片有无横向及径向摆动等异常现象。
- 锯片的再加工（内径修正、定位孔加工等）必须由厂方进行。如果加工不良，会影响产品使用效果，并且可能发生危险。
- 安装时，一般锯片高出板材 5-6 锯齿为宜。
- Ensure the sawblade turns in the same direction as the spindle does. If not, accidents are likely to occur.
- Choose the flange whose inner diameter is the same as that of the sawblade but the outer diameter is a little larger than 1/3 (for multi-rip sawblade is 1/2) of the sawblade.
- Ensure the flange is clean, not over worn, bent and distorted shape.
- Check the tolerance between the sawblade and the spindle. Install the flange and fasten the screw.
- Be sure no people stand in front of the machine when starting the machine. Do not feed, just to check whether there is any vibration, radial or axial run out.
- Sawblade reprocessing such as bore trimming or reborring, should be finished by the factory. Poor reprocessing would lead to poor quality and may cause injuries.
- While installation, the sawblade should be 5-6 teeth higher than the board surface.

使用要求 | IN USE

- 使用时，被切削材料需要固定，以免造成异常切入，从而导致锯片破损、碎片飞散，发生意外事故。
- 使用时，发现声音和振动异常、切割面粗糙、弯曲时，必须终止作业，及时检查，排除故障。如继续使用，会造成锯片破损、碎片飞散，发生意外事故。
- In operation wood materials should be properly fixed lest abnormal cutting occur.
- The operation must be stopped rightly once unusual noise and vibration occurs, if not, rough surface and tip-breaking may occur.

保养修磨 | AFTER USE

- 当锯片不再锋利、切断面粗糙时，必须及时进行再研磨。否则，会影响使用效果，并可能造成锯片报废，发生意外事故。
- 再研磨必须由可信赖的专门厂家进行，不能改变原角度。
- Sawblades should be resharpened because dull sawblades may affect cutting effect and lead to accidents.
- Resharpening should be made by professional factories, not changing the original angle degrees.



让锯切更简单

MAKE SAWING EASIER

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